

MULTIFUNCTIONAL ULTRASONIC CLEANER

LCD DISPLAY



- ADJUSTABLE POWER
- LOW NOISE
- SWEEP FUNCTION
- DEGAS FUNCTION
- HEATING FUNCTION
- ADJUSTABLE TIME
- MEMORY FUNCTION
- SLEEPING MODE

PLEASE READ THIS MANUAL BEFORE USING

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OPERATION INSTRUCTIONS PART 2



SETTING THE TEMPERATURE

Press the **SET** button until the "SETTEMP" icon is flashing, use adjustment buttons **▲** **▼** to select your desired temp setting. (Each button press will adjust temp by 1 degree Celsius or you can hold for continuous). Once finished setting the temp, press the **SET** button to start heating. The heating working status icon **SS** will flash. If the actual temp is \geq the set temp, heating will stop and the status icon **SS** will stop flash. To stop heating function press the **SET** button once more. (The maximum setting temperature is 60°C)

Note: The unit will not enter sleep mode during heating. (read more about sleep function below)

WARNING



If you switch on the heater without water or other cleaning fluid in the tank, once the temp reaches the warning temperature it will trigger an alarm for 15 seconds; the triangle **▲** warning icon will appear on the screen.



SWEEP FUNCTION

With ultrasonic on press the **SWEEP** adjustment button directly to start the sweep function, the **SWEEP** icon flashes. To stop the sweep function press the **SWEEP** button once more.



DEGAS FUNCTION

With ultrasonic on press the **DEGAS** adjustment button directly to start the degas function, the **DEGAS** icon flashes. To stop the degas function press the **DEGAS** button once more.



SLEEPING MODE

After completed cleaning if the machine is left untouched for 5 minutes, it will enter sleep mode. Alternatively you can press the power button **⏻** to enter sleep mode. The **Z** icon will light when in sleep mode. To return to active mode from sleep mode, simply press the power button **⏻** again.

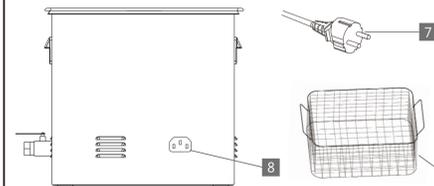
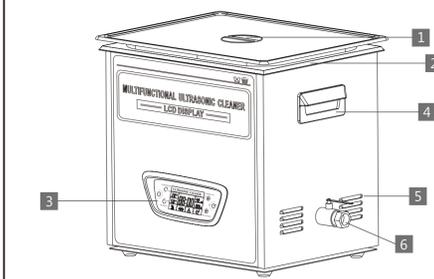


MEMORY FUNCTION

This unit will automatically save the most recently used setup parameters for next use. To repeat the last cleaning after entering sleep mode, just press the **⏻** power button to re-activate the unit. You can now continue cleaning as normal using previous settings.

When the unit is not in use please unplug the power cable directly.

FEATURES AND ACCESSORIES



- 1 LID
- 2 STAINLESS STEEL TANK
- 3 LCD DISPLAY / CONTROL PANEL
- 4 HANDLES
- 5 HEAT DISSIPATION VENTS
- 6 DRAINAGE VALVE
- 7 POWER CORD
- 8 POWER INLET
- 9 CLEANING BASKET

*NO POWER INLET FOR MODEL TUC-450.

GENERAL GUIDELINES

- Do not operate this unit without either water or cleaning fluid in the tank as damage may occur.
- Do not use any corrosive cleaning fluid with strong acidity or alkalinity to avoid damage to the tank.
- Before turning on the heating function fill the tank 1/2-2/3 full with water or cleaning fluid to prevent damage from the heating element.
- Do not allow any objects or cleaning fluid to enter inside of the machine.
- Do not operate the unit continuously for more than 99 minutes and please wait more than 30 minutes before next use, otherwise the lifetime of the unit will be shortened.
- Whenever emptying or replacing water or cleaning fluid, make sure that the water or cleaning fluid in the tank is at room temperature or cool. Also be sure to turn off the device and unplug the power cord during this process.
- After finished using, wipe down the stainless steel tank and housing with a clean dry cloth. DO NOT wash the unit with water directly.
- This unit should be stored in a cool dry place, away from any heat sources and moisture.

OPERATION INSTRUCTIONS PART 1



GETTING STARTED

Place the unit on a flat and stable working platform.



ADDING CLEANING FLUID

Please add enough cleaning fluid (usually water) to the tank to completely immerse the items to be cleaned. The fluid level in the tank should always be about 2/3 full.



CONNECTING POWER

Connect the grounded power cable, the backlight of the LCD display will illuminate, if no setup parameters need to be changed, you can simply press the **ON/OFF** button to start the cleaning. If you would like to reset the heating temperature, timer or power level, please refer to the instructions below.



SETTING THE TIMER

First press the **SET** button to select the item you wish to set up, with each press of the button, the 3 items will flash in the following order: SETTEMP → TIMER → POWER



SETTING THE ULTRASONIC POWER

Once the desired item is flashing, use the adjustment buttons **▲** **▼** to set the parameter (item will time out and stop flashing if left untouched for more than 10 seconds).



SETTING THE TIMER

Press the **SET** button until the TIMER window starts flashing, then use the adjustment buttons **▲** **▼** to select your desired cleaning time. The time range is adjustable from 1 to 99 minutes. (Each button press will adjust the timer by 1 minute or you can hold for continuous)



SETTING THE ULTRASONIC POWER

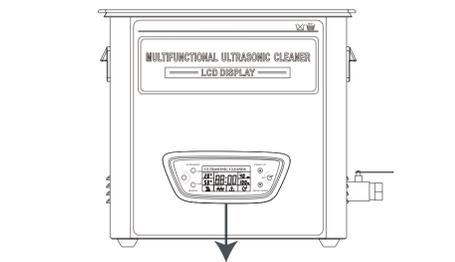
Press the **SET** button until the POWER icon is flashing, then use the adjustment buttons **▲** **▼** to select your desired power level. The power level is adjustable from 10% to 100% (Each button press will adjust the power level by 10% or you can hold for continuous)



SETTING THE ULTRASONIC POWER

Press the **ON/OFF** button to switch on the ultrasonic function, the **SS** icon will light up. Press the button a second time will turn off the ultrasonic function and the light will go out.

PANEL OVERVIEW



- A POWER BUTTON
- B ULTRASONIC ON/OFF
- C HEATING ON/OFF
- D ACTUAL TEMP
- E USER SET TEMP
- F HEATING WORKING STATUS
- G TIMER WINDOW
- H ULTRASONIC WORKING STATUS
- I WARNING ICON
- J FREQUENCY DISPLAY
- K POWER LEVEL
- L SLEEPING MODE
- M SWEEP / UP ADJUST
- N DEGAS / DOWN ADJUST
- O SET BUTTON

COMMON APPLICATIONS

LAB ITEMS	PRECISION PARTS	PCB/INK CARTRIDGES
Test tubes, beakers, flasks, etc.	Bearings, gears, valves, tools, brass, etc.	PCBs, ink cartridges, etc.
COLLECTIONS	HOUSEHOLD/ JEWELRY	MEDICAL/DENTAL INSTRUMENTS
Coins, badges, etc.	Necklaces, eyeglasses, watch bands, rings, earrings, etc.	Surgical instruments, pliers, handpieces, etc.
GOLFING	ELECTRONIC PARTS	LENSES/CRYSTALS
Golf clubs and golf balls	Electronic parts and components	Lenses, crystals

SPECIFICATIONS

MODEL	CAPACITY -Max.	TANK SIZE	ULTRASONIC RATED POWER -Max.	HEATING RATED POWER -Max.	FREQ.	TIMER SETTING
TUC-13	1.3 L	150x135x65mm	70 W	30 W	40KHz	1-99Mins
TUC-20	2 L	150x135x100mm	70 W	60 W	40KHz	1-99Mins
TUC-32	3.2 L	240x135x100mm	120 W	100 W	40KHz	1-99Mins
TUC-48	4.8 L	240x135x150mm	120 W	100 W	40KHz	1-99Mins
TUC-45	4.5 L	300x150x100mm	180 W	200 W	40KHz	1-99Mins

MODEL	CAPACITY -Max.	TANK SIZE	ULTRASONIC RATED POWER -Max.	HEATING RATED POWER -Max.	FREQ.	TIMER SETTING
TUC-65	6.5 L	300x150x150mm	180 W	200 W	40KHz	1-99Mins
TUC-70	7 L	300x240x100mm	240 W	500 W	40KHz	1-99Mins
TUC-100	10 L	300x240x150mm	240 W	500 W	40KHz	1-99Mins
TUC-150	15 L	330x300x150mm	360 W	500 W	40KHz	1-99Mins
TUC-200	20 L	330x300x200mm	360 W	500 W	40KHz	1-99Mins
TUC-220	22 L	500x300x150mm	480 W	500 W	40KHz	1-99Mins
TUC-300	30 L	500x300x200mm	600 W	500 W	40KHz	1-99Mins
TUC-450	45 L	500x300x300mm	720 W	1000 W	40KHz	1-99Mins